Thank you for choosing NIVELCO instrument We are sure that you will be satisfied throughout its use!

1. APPLICATION

The NIPRESS D-400 series pressure transmitters measuring pressure and converting it into voltage and current output can be used in 2- and 3-wire systems. The wide choice of the models makes it suitable for the most pressure measurement tasks whether relative or absolute pressure, static or dynamic measurement is required even at high temperatures. The series is available with two different accuracy classes.

Design of the transmitter, its overload capability and wide range of temperature and the possibility to install the unit in any position allows their application in the most different industrial circumstances. It is especially suitable for pressure measurement of contaminated mediums and at the bottom (level). Standard pressure transmitting fluid is silicone oil but on request unit with liquid acceptable in the food industry is also available. Transmitters can be delivered with plug in display UNICONT PLK-501 enabling on site reading.

2. TECHNICAL DATA

TYPE		DDD-400-0	
Range		-1 – 400 bar (according to the order code)	
Overload capability		According to the order code	
Accuracy		±0.5%	
		Optionally (0.4 bar $\leq P_N \leq 40$ bar): $\pm 0.25\%$	
		Filling fluid silicone oil: -40 °C +125 °C	
		High temperature version max. +300 °C	
Medium temperature		Filling fluid food grade oil: -10 °C +125 °C	
		High temperature version max. +250 °C	
		Usage in vacuum max. +150 °C	
Ambient temperature		-40 °C +85 °C	
		-5 °C +70 °C (cable outlet without ventilation tube)	
Sensing method		Piezoresistive	
	Sensor	1.4435 stainless steel (diaphragm)	
	Sensor sealing	FKM (Viton, max. +200 °C),	
Materials of		optional FFKM (recommended for medium temp. > +200 °C max. 100 bar),	
wetted parts		Dairy pipe, Tri-Clamp connection: without seals	
	Process connection	Stainless steel: 1.4435 (316 L)	
Housing		Stainless steel: 1.4404 (316 L)	
Output		4 – 20 mA; 0 – 10 V	
Power supply		4 – 20 mA output: 8 – 32 V DC	
		0 – 10 V DC voltage output: 14 – 30 V DC	
Load resistance		4 – 20 mA 2-wire current output R_{max} = [(U_{S} – 8 V) / 0.02 A] Ω	
		0 – 10 V DC voltage output: R > 10 k Ω	
Process connection		According to the order code	
Electric connection		ISO 4400 connection, M12 x 1 (4-pin), and integral cable version	
Ingress protection		IP65 (ISO4400) / IP67 (M12 x 1) / IP68 (integral cable version)	
Electric protection		SELV Class III	
Mass		~ 0.2 kg	



NIPRESS

DDD-400-0

PRESSURE TRANSMITTER

2.1 ACCESSORIES

- User's Manual,

- Warranty Card.
- EU Declaration of Conformity

ADDITIONAL DATA FOR EX APPROVED MODELS (ONLY FOR 4 - 20 mA / 2-WIRE)

Түре	DDD-400-6 Ex DDD-400-D Ex			
Ex marking	Pending			
Power supply	U _{supply} =10V 28 VDC			
Intrinsically safe data	Use only with Ex ia certified power supply!			
	U_{imax} = 28 V DC, I_{imax} = 93 mA, P_{imax} = 660 mW, $C_i \approx 0$ nF, $L_i \approx 0$ mH			
	The supply connections have an inner capacity of max. 27nF to the housing.			
Permissible temperatures for environment	Zone 1, 2: -20 °C +70 °C			
<u> </u>	Zone 0: 0.8 bar ≤ P _{ATM} ≤ 1.1 bar : -20 °C +60 °C			

NIPRESS D _ _ 4 _ _ _

2.2 ORDER CODE (NOT ALL COMBINATIONS POSSIBLE!)

MEASUREMENT / TEMPERATURE	CODE	PROCESS CONNECTION	CODE	CODE	RANGE (OVERLOA	D CAPABILITY) BAR ⁽¹⁾	CODE	OUTPUT / Ex	CODE
Relative / up to +125 °C	R	1/2" BSP (4)	В	0	-1 - 0 (5) (12)	0 - 10 (40)	A	4 – 20 mA 2-wire	2
Absolute / up to +70 °C(2)	E	1/2" BSP (5)	С	1	0 - 0.1 (0.5)	0 - 16 (80)	В	0 – 10 V 3-wire	3
Relative / up to +150 °C	н	3/4" BSP (2)	D	R	0 - 0.16 (1)	0 - 25 (80)	С	4-20 mA 2-wire /Ex ia	6
high temperature ⁽³⁾	п	1" BSP	E	2	0 - 0.25 (1)	0 - 40 (105)	D	4-20 mA 2-wire SIL2	С
Relative / up to +300 °C		1 1⁄2" BSP	F	3	0 - 0.4 (2)	0 - 60 (100)	E	4-20 mA 2-wire SIL2 /Ex ia	D
high temperature ⁽³⁾	J	3/4" Triclamp (10)	Т	4	0 - 0.6 (5)	0 - 100 (200)	F		
		1" Triclamp (7)	L	5	0 - 1.0 (5)	0 - 160 (400)	G		
		1 1/2" Triclamp (8)	М	6	0 - 1.6 (10)	0 - 250 (400)	Н	ACCURACY	CODE
		2" Triclamp (8)	N	7	0 - 2.5 (10)	0 - 400 (600)	J	0.25% (13)	1
		Dairy pipe DN25 ^{(6) (11)}	0	8	0 - 4.0 (20)			0.5%	2
		Dairy pipe DN40 ^{(6) (11)}	Р	9	0 - 6.0 (40)]			
		Dairy pipe DN50 ^{(9) (11)}	R	6		-			
		VARIVENT DN40/50 (14)	V						
⁽¹⁾ Special range on request ⁽²⁾ $p \ge 0.6$ bar ⁽³⁾ Up to max 160 bar			⁽⁶⁾ From 0.25 bar t ⁽⁷⁾ From 0.25 bar t		(11) r	rom 4 bar to 8 bar a accordance to DIN 11851 In to max_+150 °C			

Up to max. 160 ba

 $^{(4)}p \geq 1$ bar

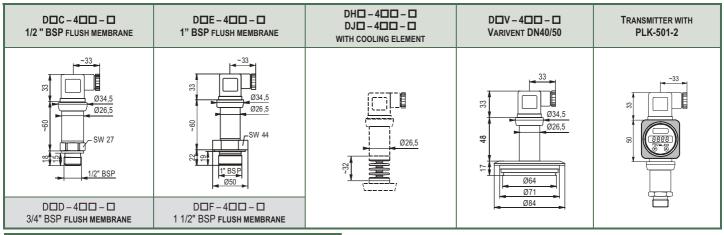
(5) From -1 bar to 40 bar, up to +125 °C, without media separator

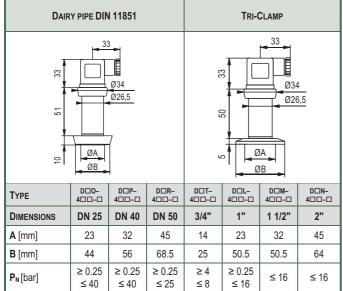
⁽⁸⁾p ≤ 16 bar ⁽⁹⁾ From 0.25 bar to 25 bar

⁽¹²⁾ Up to max. +150 °C (13) 0.4 bar $\leq p \leq 40$ bar (¹⁴⁾ p ≤ 25 bar

ACCURACY	CODE
0.25% (13)	1
0.5%	2

2.3 DIMENSIONS





3. INSTALLATION

Due to its small size and weight NIPRESS D-400 can be directly installed on tanks, pipes, machines, etc. without mounting device.

To provide chance for replacement of the instrument during operation the use of closing armature is recommended. A simple ball valve will be suitable for lower pressures and for higher pressures (above 6 bar) a three-way blow-off needle-valve can be suggested.

For measuring hydrostatic pressure for level the unit should be thread in a stub at the tank wall possibly near to the bottom.

Using longer impulse tube its proper sloping for the necessary deaerating and emptying has to be ensured.

Measuring low pressures in systems with substantial height difference between the transmitter and place of measurement the hydrostatic pressure of the medium in the impulse pipe should be taken into consideration. In the case of outside installation, the unit is supposed to be protected against rain or splash water.

3.1 INSTALLATION REGULATION

Depending on the medium measured, the medium may cause hazard to the installer, therefore you should be wearing suitable protective clothing, gloves, and goggles.

For mounting and dismantling SW27 or SW44 open-end wrench should be used. Take care for the vulnerable flush face diaphragm.

The cylindrical housing of the transmitter should not be gripped and tightened with pipe wrench!

The plug-in electric connector can be unplugged after releasing and removing its fastening screw. The connection insert can be pushed out by a screw driver from the direction of the screw.

Pushing electric cable through the cable gland it can be connected to the relevant points of the connector. Make sure that the cable gland and sealing plate of the connector will be tight.

For the sake of noise suppression, the transmitter should be grounded. If the grounding of the appliance with the pressure transmitter is appropriate no further action will be needed. If not, the grounding should be performed.

Installation steps:

The specified tightening torques must not be exceeded!

Tightening torques:

1/4" BSP: max. 5 Nm; 1/2" BSP max. 10 Nm; 3/4" BSP: max. 15 Nm; 1" BSP: max. 20 Nm; 1 1/2" BSP: max. 25 Nm.

Mounting steps for connections according to DIN 3852:

Do not use any additional sealing material such as teflon tape! Check the oring is undamaged, it has a flawless and clean surface and seated in the designated groove. Screw the device into the corresponding thread by hand, and tighten the parts with a suitable torque wrench.

Mounting steps for dairy pipe connections (DIN11851):

Check the o-ring is undamaged, it has a flawless and clean surface and seated in the designated groove.

Centre the dairy pipe connection in the counterpart. Screw the cup nut onto the mounting part, then tighten it using a suitable wrench.

Mounting steps for Clamp and Varivent® connections:

Choose a suitable seal for the measured medium and pressure. Place the seal onto the corresponding mounting part. Centre the clamp connection or Varivent® connection above the counterpart with seal, then fasten the device with a suitable fastening element (e. g. half-ring or retractable ring clamp) according to the supplier's instructions.

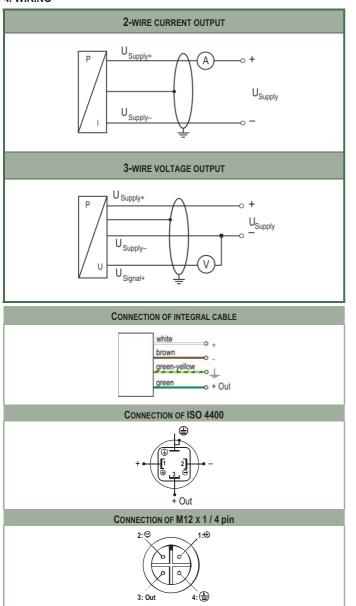
3.2 CONDITIONS OF SAFE OPERATION

Before device turn on, make sure the installation is complete, and there are no visible defects. The device may only be used within the limitations specified in the technical specifications.

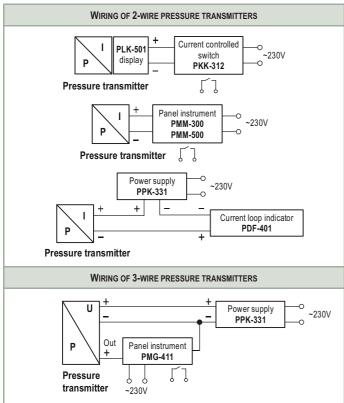
The device connector must be installed in such a way that the IP20 level of protection is always remain.

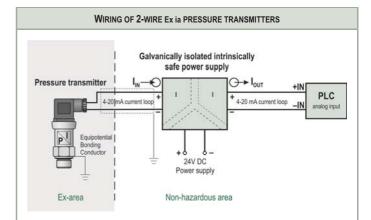
Ex ia certified transmitters can only be operated in qualified, certified and approved galvanically isolated intrinsically safe Ex ia circuits complying with the technical data and the device's explosion protection marking.

The metal housing of the device must be connected to the EP network.



4.1 EXAMPLES OF ARRANGEMENTS





5. TROUBLESHOOTING

Fault	Possible causes	Fault detection / remedy	
	Connected incorrectly.	Check the connections!	
No. of the tart of the set	Conductor/wire breakage.	Check all wires with cable tester!	
No output signal:	Defective measuring device (signal input).	Check the amperemeter (and its fuse) and the analog input of the signal processing unit!	
Analog autout	Load resistance too high.	Check the value of the load resistance!	
Analog output signal too low:	Supply voltage too low.	Check the power supply and power /current on the transducer / transmitter!	
Slight shift of the output signal:	Diaphragm of senor is severely contaminated.	Cleaning with non-aggressive cleaning solutions, soft brush or sponge.	
output signal.	Diaphragm of sensor is calcified or crusted.	It is recommended to clean carefully and remove dirt.	
Large shift of the output signal:	Diaphragm of sensor is damaged (caused by overpressure or mechanically).	Check the diaphragm of the sensor, if it is damaged then send the device back to the manufacturer!	

6. MAINTENANCE AND REPAIR

The instrument does not require regular maintenance. If necessary possible dirt deposited should be cleaned off. All repairs will be carried out at the Manufacturer's premises.

7. STORAGE CONDITIONS

Storage temperature: -40 °C ... +100 °C

drc4612a0600h_08 July 2019. NIVELCO reserves the right to change technical data without notice.